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PRODUCT/SERVICE BULLETIN

ISSUE DATE: October 11, 2004

TO: Winnebago Industries and Winnebago Dealers

FROM: HWH Corporation

RE: 2004 Winnebago "X" Slide Installation Adjustments

2004 WINNEBAGO "X" SLIDE INSTALLATION ADJUSTMENTS

The following letter is intended to address how to make adjustments on 14 inch and 18 inch stroke "X" Slide rooms on the passenger side of the motor home. The room should be fully retracted.

Tool list: Electric screw gun with Phillips tip (or Philips screwdriver), and 2 each 3/4 inch wrenches (or 3/4 line wrenches).

NOTE!! DO NOT ALLOW CYLINDER TO ROTATE. THE CYLINDER TUBE OR FITTING CAN INTERFERE WITH THE MECHANISM IF THE CYLINDER IS ALLOWED TO ROTATE.

To access the front arm (the one closest to the entrance door), remove the folding screen from the front side of the room. To adjust the room, loosen the LOWER JAM NUT at the base of the mechanism. Tighten the UPPER JAM NUT one full turn to raise the cylinder. Tighten the LOWER JAM NUT against the bracket. (See diagram below). Try to shake the mechanism, or take the coach on a test drive and listen for "rattle" in the mechanism. If needed, repeat the jam nut adjustments until the rattle is gone. Once the mechanism is properly adjusted, replace the screen over the mechanism.

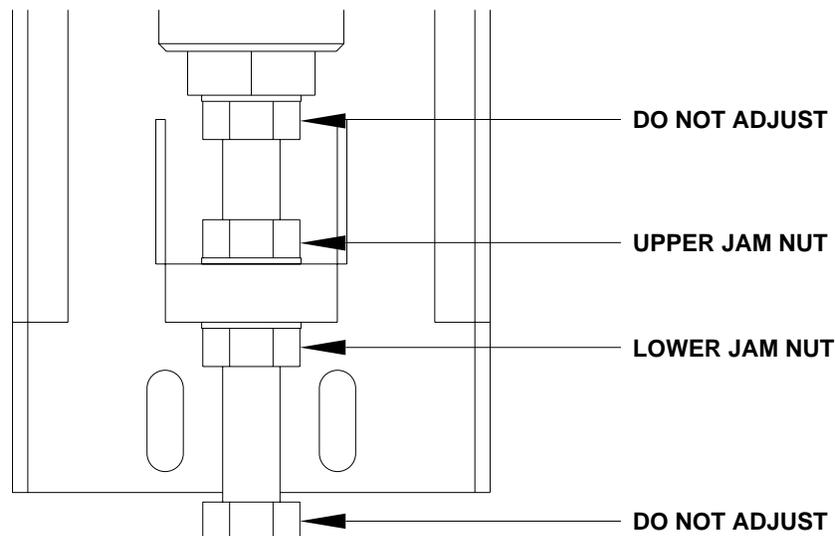
To access the rear arm, see one of the three access instructions below.
The actual adjustment of the room is exactly the same as the front mechanism.

For the P39K model: The access to the adjustments should be in the bay below the mechanism. There is a 6 inch by 6 inch access hole just below the mechanism in the ceiling of the bay.

NOTE: Starting in September, 2004, all units should have the 6 inch by 6 inch access hole in the bay for the rear mechanism. This should prevent Dealers from having to remove cabinets to access the rear mechanism adjustments. Please check the bay below the rear mechanism for the 6 inch by 6 inch hole prior to removing any cabinets inside.

For the S40KD model: To access the adjustments remove the lower cabinet between the mechanism and the bathroom wall. Open the cabinet and remove the screws that hold the cabinet to the wall. Carefully slide it out from the wall, watching the hoses and electrical wiring that go to the kitchen. Make the adjustments, and once the rattle is eliminated, the cabinet goes back in as it was taken out. Be sure that the "flapper", the piece of cabinetry that covers the slot that the hoses and wiring run in, properly opens and closes when the room is in operation.

For the S40AD model: The access to the adjustments is through a cover to the right hand side of the toilet in the bathroom. Remove the cover, and the adjustments are accessible inside the wall.



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